

INSPECTION REPORT

Report no.

70550460-TDT 06-59781A

Client

Wenzhou Cantor H.V. Electric Manufacturing

Co. Ltd

Zhejing, China

Reference Concerning

Date Place Object |

type testing
March 21, 2006 to June 7, 2006
Xi'an, China
metal-oxide surge arrester without gaps
Complete type series YH 5W-3-36 kV
Wenzhou Cantor H.V. Electric Manufacturing

Type Manufacturer

Co. Ltd

Zhejing, China

REQUIREMENTS

As per IEC 60099-4 Second Edition (2004-05).

INSPECTION PROGRAMME

The programme was specified by KEMA Nederland B.V. For the programme we refer to page 3.

SUMMARY AND CONCLUSION

The results obtained relate only to the work ordered and to the material inspected. The arrester withstood all type tests as per inspection program of page 3.

Author André W. van Boetzelaer

This B-report consists of:

10 pages

annexes (35 pages)

KEMA Nederland B.V.

P.G.A. Bus KEMA T&D Testing Services

Managing Director

Arnhem, August 28, 2006

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MATERIAL DATA

Metal-oxide surge arrester without gaps

Type Manufacturer		Series YH 5W-3-36 kV Wenzhou Cantor H.V. Electric Manufacturing Co. Ltd Zhejing, China
Housing material		Zhejing, China polymer
Rated voltage U _r	kV	3-36
Reference voltage (1 mA)	kV	≥ 3-36
Rated frequency	Hz	50
Nominal discharge current	kA	5
Continuous operating voltage U _{cov}	kV	2,4-28,8
Residual voltage at		
- nominal discharge current 8/20 μs	kV	≤ 8,5-102
- switching current 30/60 μs	kV	≤ 7,3-87,7
- steep current 1/10 μs	kV	≤ 9,8-117,6
Line discharge class		-
Housing insulation level		
- lightning impulse	kV	12-150
- power frequency	kV	7-70
Arrester mechanical load		
- torsional	Nm	50
- cantilever	N	147
Block dimensions		
- diameter	mm	42
- height	mm	22
Number of metal-oxide blocks		1-12
Rated short-circuit withstand current	kΑ	-

The exact data of each type of arrester from this series as well the drawings are summarized in annex A, page 1 to 15.



INSPECTION PROGRAM

The inspection program was specified by KEMA. All measurements and tests are in accordance with IEC 60099-4 (2004-05).

	Kind of test	Standard	Clause
1	COMPLETE ARRESTER		
1.1	Reference voltage measurement	IEC 60099-4	7.2
1.2	Internal partial discharge test	IEC 60099-4	8.8
1.3	Mechanical tests	IEC 60099-4	
1.3.1	Moisture ingress test	IEC 60099-4	10.8.13
1.3.2	Weather ageing test	IEC 60099-4	10.8.14
2	ARRESTER HOUSING		
2.1	Lightning impulse voltage test	IEC 60099-4	8.2.6
2.2	Power frequency voltage test, wet	IEC 60099-4	8.2.8
3	ARRESTER SECTION		
3.1	Residual voltage test	IEC 60099-4	
3.1.1	Lightning impulse	IEC 60099-4	8.3.2
3.1.2	Steep current	IEC 60099-4	8.3.1
3.2	Long duration current impulse withstand test	IEC 60099-4	8.4.3
3.3	Operating duty test	IEC 60099-4	
3.3.1	Accelerated ageing test	IEC 60099-4	8.5.2
3.3.2	Conditioning	IEC 60099-4	8.5.4.1
3.3.3	High current impulse surge operating duty test,		
	application of impulses	IEC 60099-4	8.5.4.2





PERSONS ATTENDING THE INSPECTION

Mr Xiao'ou Zheng

KEMA₹

Wenzhou Cantor H.V. Electric Manufacturing Co. Ltd

THE INSPECTION WAS CARRIED OUT BY

Mr André W. van Boetzelaer KEMA Nederland B.V.

PURPOSE OF THE INSPECTION

Purpose of the inspection was to verify whether the arrester complies with the specified requirements.



DESCRIPTION AND RESULTS OF THE TEST

0 INSPECTION OF THE TEST SET-UP

The tests were carried out in the laboratory of China National Centre for Quality Supervision and Test of Insulators and Surge Arresters in Xi'an, China, who is therefore jointly responsible for the correctness of the results obtained. The measuring devices and the test set-up were checked by KEMA and where necessary calibrated.

Result

The inspection results did not give rise to remarks.

1 **COMPLETE ARRESTER**

1.1 Reference voltage measurement

The reference voltage of the arrester is defined as the power frequency voltage applied to the arrester when the resistive component of the current flowing through the arrester is 1 mApeak. The reference voltage should be greater than the value as stated in the material data.

The reference voltage measurement was carried out on three complete arresters of the 36 kV type, which is representative for the whole series

The results of this measurement are summarised in annex B.

Result

The test results fulfilled the requirements.

1.2 Internal partial discharge test

The internal partial discharges were measured when applying a power frequency voltage to the arrester. The voltage was first raised to the rated voltage, held for 10 s and then decreased to 1,05 times the continuous operating voltage at which level the partial discharges were measured. The partial discharge level should be below 10 pC.

The reference voltage measurement was carried out on three complete arresters of the 36 kV type, which is representative for the whole series.

The results of this measurement are summarised in annex B.



Result

The test results fulfilled the requirements.

1.3 Mechanical tests

1.3.1 MOISTURE INGRESS TEST

One sample of a complete arrester of the 36 kV type, which is representative for the whole series, was submitted to the following test sequence:

- initial measurements: partial discharge-, watt losses-and residual voltage measurement
- terminal torque test at rated torque
- thermo mechanical test in four directions with rated cantilever load at temperatures of respectively +60 °C, -25 °C, +45 °C and -40 °C
- water immersion test in boiling water with NaCl for 42 hours
- visual inspection of the sample
- verification tests: partial discharge-, watt losses-and residual voltage measurement.

The results of this test are summarised in annex B.

The acceptance criteria are:

- no mechanical change
- increase of watt losses should be less than 20%
- partial discharges < 10 pC at 1,05 U_{∞}
- change of residual voltage should be less than 5%.

Result

The test results fulfilled the requirements.

1.3.2 WEATHER AGEING TEST

One ratio arrester with an U_r of 15 kV and an equivalent creep age distance was specially prepared for this test. This sample was submitted to the following test sequence:

- initial measurements: reference voltage- and partial discharge measurement
- test series A: 1000 hours at a constant power frequency voltage of U_{cov} (12 kV) in a climate room sprayed with salt water and a flow rate of 0,4 ± 0,1 l/h/m³
- verification tests: reference voltage- and partial discharge measurement.



The results of this test are summarised in annex B.

The acceptance criteria are:

- change of reference voltage should be less than 5%
- partial discharges < 10 pC at 1,05 U_{cov}.

Result

The test results fulfilled the requirements.

2 ARRESTER HOUSING

2.1 Lightning impulse voltage test

One empty housing of the 36 kV type which is representative for the whole series was subjected to a standard lightning impulse voltage dry test with 15 impulses of positive polarity and 15 impulses of negative polarity and a crest value of 150 kV.

The results of this test are summarised in annex B.

The acceptance criterion is:

not more than two external disruptive discharges per 15 impulses.

Result

The test results fulfilled the requirements.

2.2 Power frequency voltage test, wet

One empty housing of the 36 kV type, which is representative for the whole series, was tested with a power frequency of 70 kV, 50 Hz during 1 minute under artificial rain in accordance with IEC 60060-1 (1989).

The results of this test are summarised in annex B.

The acceptance criterion is:

no external disruptive discharge during the test



Result

The test results fulfilled the requirements.

3 ARRESTER SECTION

3.1 Residual voltage test

All residual voltage tests were carried out on the same three-arrester sections. The rated voltage of one section is 3 kV and consisted of one metal-oxide block. By multiplying the measured residual voltage by the number of sections per arrester the equivalent residual voltage of the arrester was calculated.

3.1.1 LIGHTNING IMPULSE

Three lightning current impulses with a waveform of 8/20 µs with a peak value of respectively 2,5, 5 and 10 kA, this is respectively 0,5, 1 and 2 times the nominal discharge current, were applied to each of the three sections. The maximum value of the residual voltage was recorded. The results of this test are summarised in annex B.

The acceptance criterion is:

 the equivalent residual voltage of the arrester at nominal discharge current (5 kA) should be below the specified residual voltage in kV.

Result

The test results fulfilled the requirements.

3.1.2 STEEP CURRENT

One steep current impulse with a waveform of 1/10 μ s and a peak value of 5 kA was applied to each of the three sections. The maximum value of the residual voltage was recorded.

The results of this test are summarised in annex B.

The acceptance criterion is:

 the equivalent residual voltage of the arrester at nominal discharge current should be below the specified steep current impulse residual voltage in kV.



Result

The test results fulfilled the requirements.

3.2 Long duration current impulse withstand test

The long duration current impulse withstand test was carried out on three-arrester sections. The rated voltage of one section is 3 kV and consisted of one metal-oxide block.

Before this test the lightning impulse residual voltage at nominal discharge current was measured. The peak current was 100 A and the virtual duration of the impulse 1000 µs. Each sample was tested with 18 long duration impulses divided in 6 groups. Between each impulse there is a pause of 50 to 60 s and between each group the samples are cooled down to ambient. Following the test and after the samples are cooled down to ambient the lightning impulse residual voltage at nominal discharge current was measured.

The results of this test are summarized in Annex B.

The acceptance criterium is:

- no evidence of puncture, flashover or other significant damage
- change of residual voltage should be less than 5%

Result

The test results fulfilled the requirements

3.3 Operating duty test

The operating duty test was carried out on three-arrester sections. The rated voltage of one section is 3 kV and consisted of one metal-oxide block. Successively the following three tests were carried out.

3.3.1 ACCELERATED AGEING TEST

This test is designed to determine the elevated test voltages and to decide whether new or aged samples shall be used in the operating duty test.

The three samples were subjected to a long duration test with a corrected U_{cov} of 2,55 kV during 1000 hours. During the whole test duration the resistor power losses are measured. Taken into account the results of these loss measurements and using the calculation method described in the IEC standard the choice between aged and new samples for the following tests has to be made.



3.3.2 CONDITIONING

The conditioning test was made on three new samples. Before the conditioning tests the lightning impulse residual voltage at nominal discharge current was determined. Following this the three samples were exposed to 20 lightning current impulses of 8/20 μ s with nominal discharge current. The impulses were applied while the sample was energized at 1,2 x U $_{\infty}$ v. The 20 impulses are applied in four groups of 5 impulses. The interval between each impulse was 50-60 s and between each group 25-30 min.

3.3.3 HIGH CURRENT IMPULSE OPERATING DUTY TEST, APPLICATION OF IMPULSES

The operating duty test is made on the same samples as during conditioning, above. The samples were placed in a housing, which is thermal equivalent to the housing of a complete arrester.

All three samples were tested with two high current impulses of 65 kA, 4/10 μ s. Before the application of the second impulse the samples were pre heated to a temperature of 60 °C. Immediately after the second application of the high current impulse, a power frequency of U_r during 10 s and U_{cov} during 30 min. was applied. During these 30 min. the power dissipation of the sample was measured.

Following this and after the samples are cooled down to ambient the lightning impulse residual voltage at nominal discharge current was measured.

The results of this test are summarised in annex B.

The acceptance criteria is:

- the measurement of the losses during the voltage application did not show thermal instability
- change of residual voltage should be less than 5%
- no evidence of puncture, flashover or other significant damage.

Result

The test results fulfilled the requirements.

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	echnical Data of Metal Oxide Surge Arrester (Type: YH5W-3~18k
	(Type:
	VH5V
	V-3~1
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 > 	2.8 P			2.7 H		2.6 0			2.5. Lo	2.4 P	2.3 C					2.2 R	2.1 R	2 R		1.4 W	1.3 H	1.2 Ty	1.1 A	် ရ		Z	য়	S	
Rated short-circuit withstand current	Partial discharge	-power frequency,wet 1 min	-lightning impulse	Housing insulation level	-4/10µs high current impulse withstand	Operating duty	-2ms rectangular current withstand	-line discharge chass(10kA&up)	Long duration current impulse withstand	Power freqncy reference voltage	Continuous operating voltage	-switching surge(class 2&up)	-switching impulse 30/60µs(10kA&up)	-steep current impulse 1/10µs	-lightning impule 8/20µs	Residual voltage at	Rated frequency	Ratings & characteristics		With(out) gqps	Housing material	Type designation	Applicable standard	General Feature		Nominal discharge current	Rated Voltage	Manufacturer	ו פכוווווכמו שמומ טו ועופומו
额定短路耐受电流	局放	-工頻, 温	-雷电冲击	外套绝缘水平	-大电流冲击耐受	动作负载	-方波耐受电流	一线路放电等级	持续冲击耐受	工频参考电压	持续运行电压	-操作波	一操作	-陡坡	一副由	残压	额定频率	技术参数		结构类型(有无间隙)	外套材料	世号	适用标准	一般特征		标称放电电流	额定电压	生产商	la oi Merai Oxi
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		7	12		65		100			≫3	2.4	0.25	7.3	9.8	8.5		50			Without	Silicone rubber	YH5W-3/8.5				5	ယ	-	Oxide Surge Arrester
	-	10	25		65		100			≥6	4.8	0.25	14.6	19.6	17		50			Without	Silicone	YH5W-6/17				5	6	Wenzhou Ca	_
	<10	20	35	-	65		100			%	7.2	0.25	21.9	29.4	25.5		50			Without	Silicone rubber	5	IEC60099-4(2004)			5	9	hou Cantor H.V. El	(Type: YH5VV-3~18KV)
	0	25	45		65		100			≥12	9.6	0.25	29.4	39.2	34		50			Without	Silicone rubber	34	004)		M	5	12	Electric Manufacturing Co.	5~18KV)
*		30	60		65		100			≥15	12	0.25	36.6	49	42.5		50		′	Without	Silicone	YH5W-15/42.5				Сı	- 1	1	
		35	70		65		100			≥18	14.4	0.25	43,9	58,8	51		50			Without	Silicone rubber	YH5W-18/51				5	18	LTD.	

Annex A poop 1

			_		T	3.6				3.5				3.4	3.3	3.2		3.1	ω		-	2.11	2.10			
	-arrester height (with fittings)	-core diameter	-number of sheds	-diameter (small shed)	-diameter (big shed)	Arrester dimension	-number of blocks	-height	-diameter	Blocks	-bending moment (10kA up & based mounted) 抗弯强度	-cantilever	-torsional	Mechanical strength	Insuation distance/electrical section length	Mechnical section length	-creepage distance/rated voltage ratio	Creepage distance	Measurements & dimensions	-Energy absorption capability	-Reference voltage(1 mA DC)	Other ratings & characteristics	Power frequency voltage versus time	Nominal discharge current	Rated Voltage	Manufacturer
+++	总	芍盆	企 数	-小伞径	-直径(大伞径)	避雷器尺寸	-数量	一局度	-直径	电阻片	抗弯强度 (水平)	-抗弯(垂直)	-抗扭(水平)	机械强度	绝缘距离	本体高度(不含螺栓)	-爬电比距	 尼 田	尺寸/机械强度	一能量吸收能力	-参考电压(1mA DC)	其他参数	工频电压时间特性	标称放电电流	额定电压	生产商
	3	3		3	3			3	3		kg	Z	N _m		3	Tin I	mm/kV	3		kJ/kV	k۷			ξ	₹	
	153	59		_	125		_	22	φ42			147	50		68	90	40	120			4.4			51	ယ	
000	177	59	3	107	125	-	2	22	φ42			147	50		91	113	40	240			8.8		1.1	5	6	Wenzhou Ca
7007	219	59	5	107	125		ω	22	φ42			147	50		135	157	41	369			13.2		1.15U _R -0.1s 1.1	ن ن	9	hou Cantor H.V. El
0 078	238	59	6	107	125		4	22 *	φ42			147	50		153	175	36	432			17.6	- 1		රා	12	Electric Manufacturing Co
780 0	261	59	7	107	125		5	22	φ42			147	50		176	198	34	510			22.0	- 1	1.05U _R -1s 1U _R -1200s	5		- 1
0 003	280	59	ထ	107	125	:	ဝ	22	φ42			147	50		193	215	32	576			26.4			5	18	LTD.

)Os	_R -1s 1U _R -1200s	1.10U _R -1s 1.05U _R -1s	1.15U _R -0.1s 1.10	1.1			工频电压时间特性	2.10 Power frequency voltage versus time	N.
						ŝ	额定短路耐受电流		1/2
		0	<10			рC	局放	2.8 Partial discharge	12
70	65	60	55	50	40	₹	-工频,湿	-power frequency, wet 1 min	
150	135	120	110	95	80	٤	-雷电冲击	-lightning impulse	Π
					-		外套绝缘水平	2.7 Housing insulation level	2
65	65	65	65	65	65	۶	-大电流冲击耐受	-4/10µs high current impulse withstand	T -
							动作负载	2.6 Operating duty	12
100	100	100	100	100	100	A	-方波耐受电流	-2ms rectangular current withstand	
							-线路放电等级	-line discharge chass(10kA&up)	
							长线冲击耐受	2.5 Long duration current impulse withstand	iл
≫36	≥33	≥30	≥27	≥24	≥21	₹	工频参考电压	2.4 Power frequery reference voltage	Ŋ
28.8	26.4	24.0	21.6	19.2	16.8	₹	持续运行电压	2.3 Continuous operating voltage	12
0.25	0.25	0.25	0.25	0.25	0.25	≨	-操作波	-switching surge(class 2 & up)	T
87.7	80.4	73.1	65.8	58.5	51.2	₹	-操作	-switching impulse 30/60µs(10kA&up)	Τ
117.6	107.8	98	88.2	78.4	68.6	2	一陡坡	-steep current impulse 1/10µs	T
102	93.5	85	76.5	68	59.5	2	- 雷电	-lightning impule 8/20µs	T
							残压	2.2 Residual voltage at	2
50	50	50	50	50	50	Нz	额定频率		N
							技术参数	2 Ratings & characteristics	N
AAITHOUL	AAIIIIOUL	Aviatode	***************************************						
Without	Without	Without	Without	Without	Without		结构类型(有无间隙)	1.4 With(out) gqps	<u>-</u>
rishber			rubber	rubber	rubber		外套材料	1.3 Housing material	_
YH5W-36/102	YH5W-33/93.5	W-30/85	YH5W-27/76.5	YH5W-24/68	YH5W-21/59.5		型。	1.2 Type designation	_
)04)	IEC60099-4(2004)				适用标准	1.1 Applicable standard	
						Unit	一般特征	1 General Feature	
ហ	5	ڻ ن	5	51	5	Š	标称放电电流	Nominal discharge current	Π
36		30	27	24	21	۲	额定电压	Rated Voltage	
LTD	- 1	Wenzhou Cantor H.V. Electric Manufacturing Co.	antor H.V. Ele	Wenzhou Ca			生产商	Manufacturer	
		1~36kV)	Type: YH5W-21~36kV)	ster (Type	Surge Arrester (le Sı	Data of Metal Oxide	Technical Da	

3 7					ယ				ယ				w	ယ	ယ		ယ	ယ			Ы			
7					თ				G			<u></u>	3.4	3.3	3.2		3.1	ယ			2.11		_	1_
-arrester height (with fittings) Rated voltage/Insulation distance Ratio	-core diameter	-number of sheds	-diameter (small shed)	-diameter (big shed)	Arrester dimension	-number of blocks	-height	-diameter	Blocks	-bending moment (10kA up &based mounted)	-cantilever	-torsional	Mechanical strength	Insuation distance/electrical section length	Mechnical section length	-creepage distance/rated voltage ratio	Creepage distance	Measurements & dimensions	-Energy absorption capability	-Reference voltage(1 mA DC)	Other ratings & characteristics	Nominal discharge current	Rated Voltage	Manufacturer
一总高度 额定由压/编绘服察	- 芯径	- -	小伞径	-直径(大伞径)	避雷器尺寸	-数量	-	-直径	电阻片	抗弯强度 (水平)	-抗弯(垂直)	-抗扭(水平)	机械强度	绝缘距离	本体高度(不含螺栓)	-爬电比距	爬距	尺寸/机械强度	-能量吸收能力	-参考电压(1mA DC)	其他参数	标称放电电流	额定电压	生产商
mm k\//mm	3		3	mm			3	## H		kg	z	N _m			3	mm/kV	3		kJ/kV	۲		ΚÀ	₹	
322 0 089	59	10	107	125		7	22	ф 42			147	50		237	259	33	693			30.8		5	21	
345 0 089	59	11	107	125		8	22	ф 42			147	50		269	281	32. 5	780		. :	35. 2		5	24	Wenzhou C
364 0 093	59	12	107	125		9	22	ф 42			147	50		290	312	31	837			39.6		5	27	antor H.V. E
406 0 093	59	14	107	125		10	22	ф 42			147	50		321	343	32. 5	975		 	44. 0		රා	30	ectric Manuf
448	59	16	107	125		* 	22	ф 42			147	50		364	386	34	1122			48. 4		У Т	33	hou Cantor H.V. Electric Manufacturing Co.,
471	59	17 .	107	125		12	22	ф 42			147	50		384	406	33	1188			52. 8		5	36	LTD.

CTY1,01,03-1

Technial Data

- Technial Data

 1. Applicable standard IEC60099-4(2004)

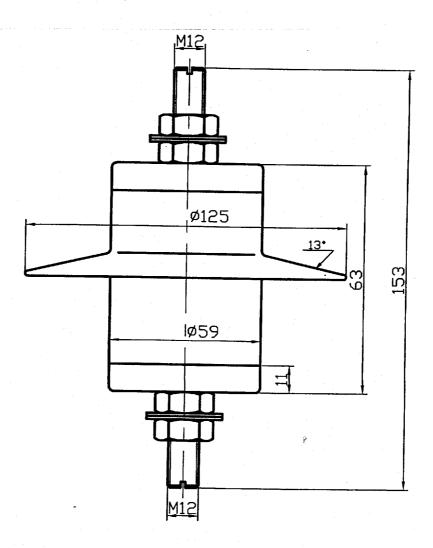
 2. Rated voltage 3kV.

 3. Continuous operating voltage 2.4kV.

 4. Power frequency reference voltage >3kV.

 5. Residual voltage at lightning impulse 8/20 μs <8.5kV.

 6. Housing insulation level lightning impulse >12kV.



_	QTY Change Fil		Sig. Date	_	witho	ut gaps		Wenzhou CANTOR H.V.Electric Manufacturing Co.,LTD.
ign	Jianhua Hou	Check		Y	H5W	-3/8 .	5	Exterior drawing
ving	Yong Zheng			Fig.No. QTY Scale Wight Exterior dr		Exterior drawing		
nics		Sanction	Xiao'ou Zheng			1:1		
ting	Shunyue Zhao	Shunyue Zhao Date 2006-03-31	No.	Page	Total	Page	CTY1.01.03-1	

CTY1.01.06-1

- Technial Data

 1. Applicable standard IEC60099-4(2004)

 2. Rated voltage 6kV.

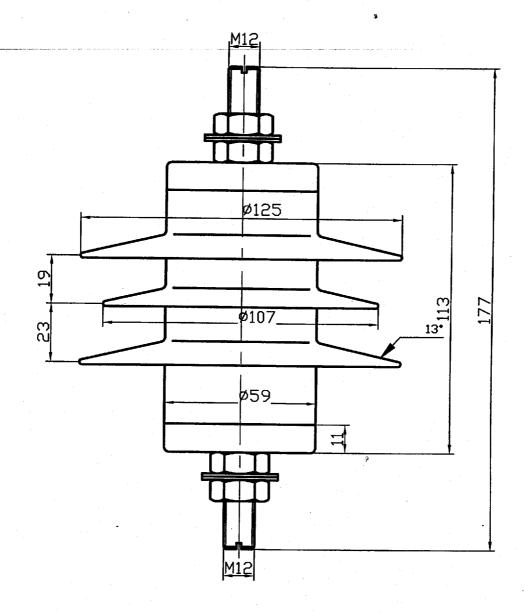
 3. Continuous operating voltage 4.8kV.

 4. Power frequency reference voltage ≥6kV.

 5. Residual voltage at lightning impulse

 8/20 µs <17kV.

 6. Housing insulation level lightning impulse ≥25kV.

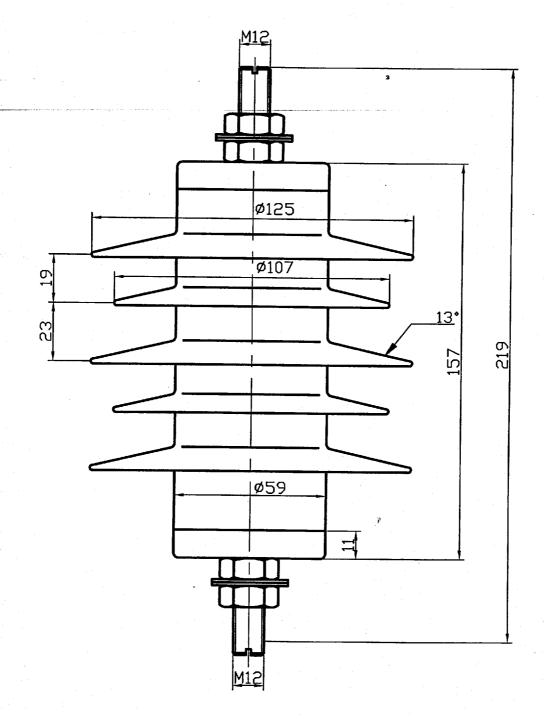


_	QTY Change File	No.	Sig. Date	Metal (Surge A ut gaps	rrester	Wenzhou CANTOR H.V.Electric Manufacturing Co.,LTD.	
ign	Jianhua Hou	Check			/H5W	/-6/1	7	Exterior drawing	
ving	Yong Zheng			Fig.No.	QTY	Scale	Wight	Exterior drawing	
nics		Sanction	Xiao'ou Zheng			1:1			
ting	Shunyue Zhao	rue Zhao Date 2006-03-31 N	No.	Page	Total	Page	CTY1.01.06-1		

CTY1.01.09-1

Technial Data

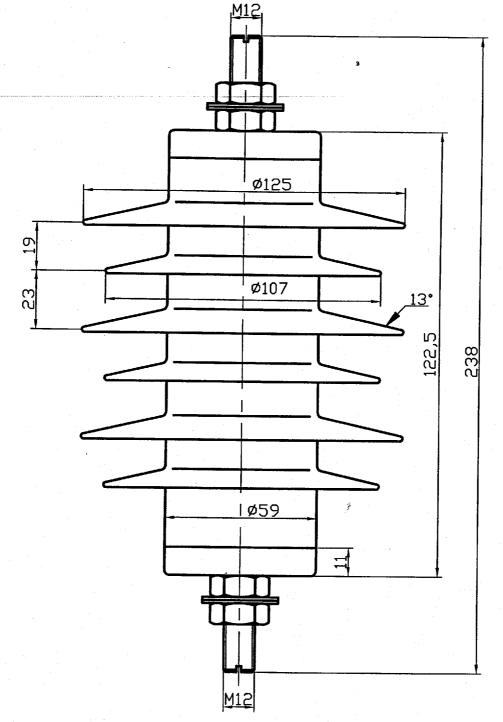
- Technial Data
 1. Applicable standard IEC60099-4(2004)
 2. Rated voltage 9kV.
 3. Continuous operating voltage 7.2kV.
 4. Power frequency reference voltage >9kV.
 5. Residual voltage at lightning impulse 8/20 μs <25.5kV.
 6. Housing insulation level lightning impulse >35kV.



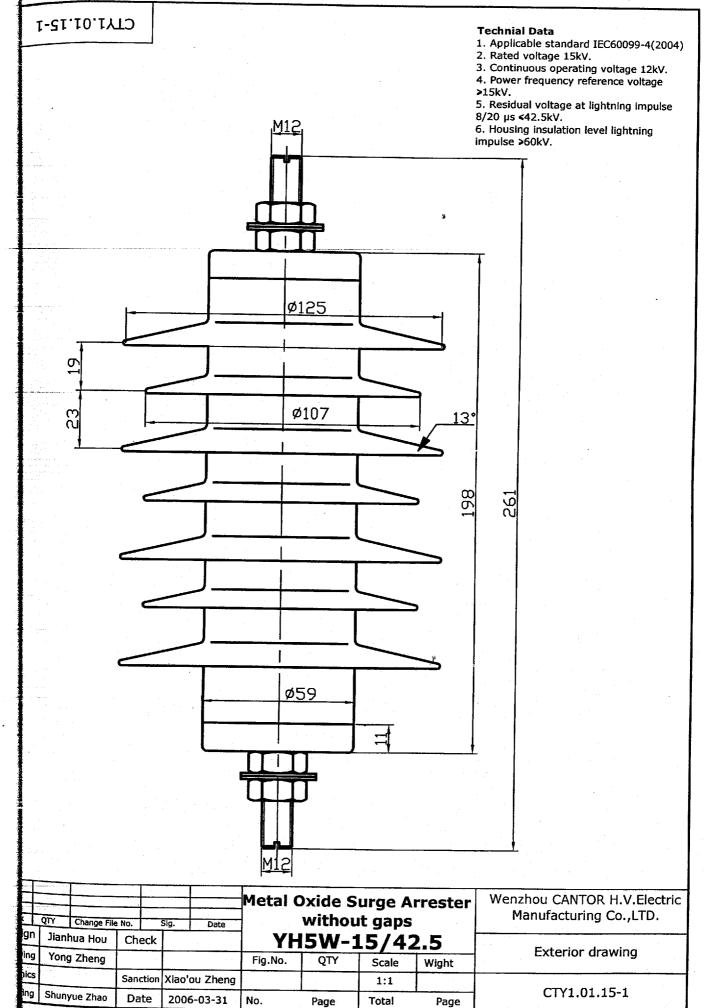
_	QTY Change File	No.	Sig. Date	• •	withou	ıt gaps		Wenzhou CANTOR H.V.Electric Manufacturing Co.,LTD.	
ign	Jianhua Hou	Check		Y	H5W-	9/25	.5	Exterior drawing	
ving	Yong Zheng			Fig.No.	QTY	Scale	Wight	Exterior drawing	
nics		Sanction	Xiao'ou Zheng			1:1			
ting	Shunyue Zhao	Date	2006-03-31	No.	Page	Total	Page	CTY1.01.09-1	

CTY1.01.12-1

- **Technial Data**1. Applicable standard IEC60099-4(2004)
- 2. Rated voltage 12kV.
- 3. Continuous operating voltage 9.6kV.4. Power frequency reference voltage >12kV.
- 5. Residual voltage at lightning impulse 8/20 µs <42.5kV.
 6. Housing insulation level lightning impulse ≥45kV.



	QTY Change File	No.	Sig. Date			Surge A ut gaps	rrester	Wenzhou CANTOR H.V.Electric Manufacturing Co.,LTD.	
	Jianhua Hou	Check		Y	H5W	-12/3	34	Exterior drawing	
ving	Yong Zheng			Fig.No.	QTY	Scale	Wight	Exterior drawing	
nics		Sanction	Xiao'ou Zheng			1:1			
ing	Shunyue Zhao	Date	2006-03-31	No.	Page	Total	Page	CTY1.01.12-1	



CTY1,01,18-1 **Technial Data** 1. Applicable standard IEC60099-4(2004) Applicable Standard 1EC00099-4(2004)
 Rated voltage 18kV.
 Continuous operating voltage 14.4kV.
 Power frequency reference voltage ≥18kV. 5. Residual voltage at lightning impulse 8/20 μs <51kV.
6. Housing insulation level lightning impulse >70kV. **ø1**25 Ø107. <u>13°</u> 215 280 ø59

	QTY Change File	No.	Sig. Date			urge A It gaps	rrester	Wenzhou CANTOR H.V.Electric Manufacturing Co.,LTD.	
gn Ing	Jianhua Hou Yong Zheng	Check		Y Fig.No.	H5W	-18/5		Exterior drawing	
ics	- Janeng		Xiao'ou Zheng		911	Scale 1:1	Wight		
ng	Shunyue Zhao	Date	2006-03-31	No.	Page	Total	Page	CTY1.01.18-1	

